International Seminar of Industrial Construction

25th October 2018

Bob Mears

Modular & Portable Building Association UK & bmpr Offsite Consultancy Services Ltd

"Pre-fabrication = Offsite"







- Introduction to MPBA
- Who are bmpr Offsite
- Typologies
- Potential Benefits of Using Pre-fabrication
- Challenges
- Questions & Answers





Modular & Portable Building Association

- Founded in 1938 140+ Members
- Plays a key role in connecting all sectors of the modular and portable building industry
- Singly recognised voice promoting and marketing all members products and services.
- Members specialise in all types of modular building applications.
- Represented on committees for BSI, LPCB-Expert Group D and also works with BRE, LABC, CLG, NHS, Cskills-CITB, and Carbon Trust to represent the industry.
- Clear aims, objectives and codes of conduct approved by industry regulatory bodies.



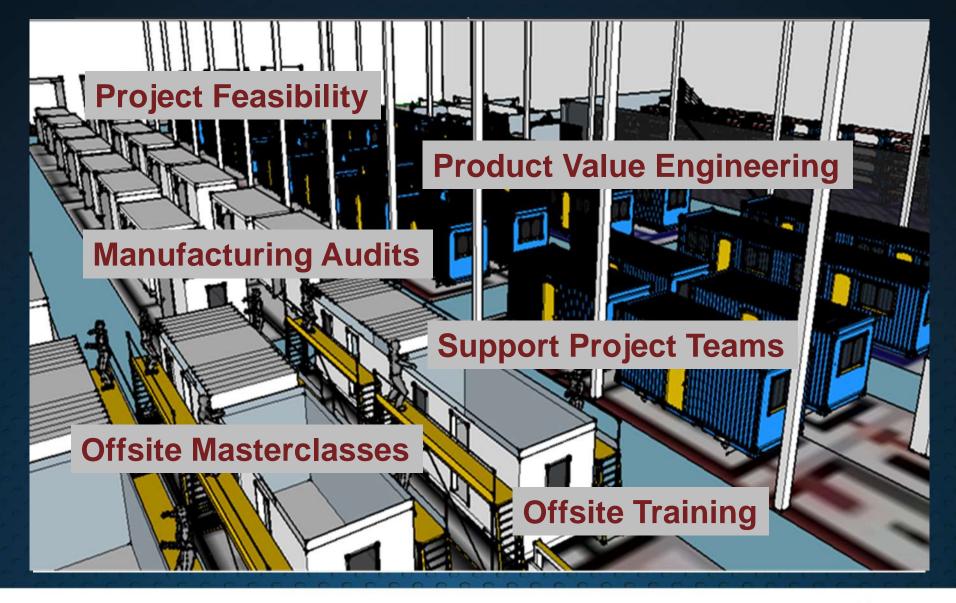


Modular & Portable Building Association

- 4 General Meetings a year –Networking and Information Transfer
- Committees Technical, Health & Safety, Marketing
- 2 Social meetings a year Golf Day & Christmas Dinner
- Run as a charity
- Full Members = Manufacturers. Fees £840 £4410
- Associate Membership = Supply Chain. Fees £940 £2180







What do we do? - Qué hacemos



Typologies Tipologías





Timber Frame



North America

Scandinavia

Australia

UK - Scotland





Structurally Insulated Panels (SIPS)



Originated in North America

SIPS Association in UK

Generally Used in Small Scale Residential Projects





Unitised (Finished)
Walling System

Base system could be LSF, Timber Frame, SIPS or Concrete

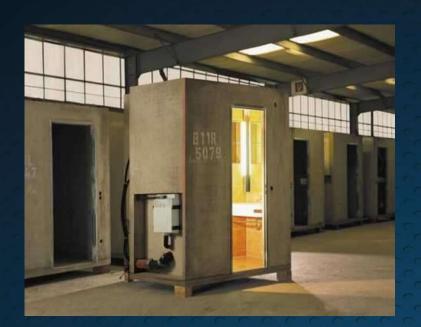
Used Globally

Could be Used as a Housing Solution









Bathroom & Kitchen Pods

Most Prevalent and Globally Accepted Solution

Natural Evolution to Full Scale Modular







Pre-engineered Mechanical & Electrical Services

Successfully Used in Large Scale Projects

Infrastructure

London CrossRail Project

Hospitals







Modular Wiring - Impact On Labour Costs

Health care project - lighting & power Installation value \$950,000

Staffing Levels	Traditional Installation	Pre-engineered wiring Installation
Peak	50	30
Skilled	45	7
Mates	5	23
Ratio		1:3

Actual savings on the project were :-

- > 10% saving on estimated cost = \$95,000
- > 6-8 week reduction to 1st fix program.

Cost Saving Example Ejemplo de ahorro de costos





Cross Laminated Timber (CLT)



Developed in Germany & Austria

Many Experimental Projects Globally Testing System Capabilities

Even a Project in the Antarctic!



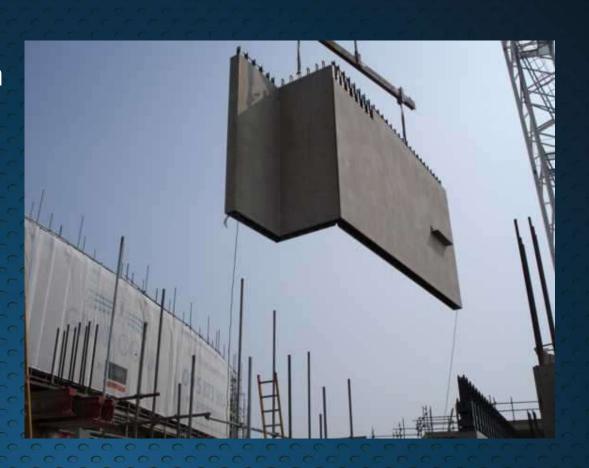


Pre-cast Concrete

Historically the "Go To" Construction Solution

Fallen Out of Favour For Sustainability Reasons

Often combined in Hybrid Solutions







Light Steel Frame (LSF)



Developed in Australia...

....Because Termites

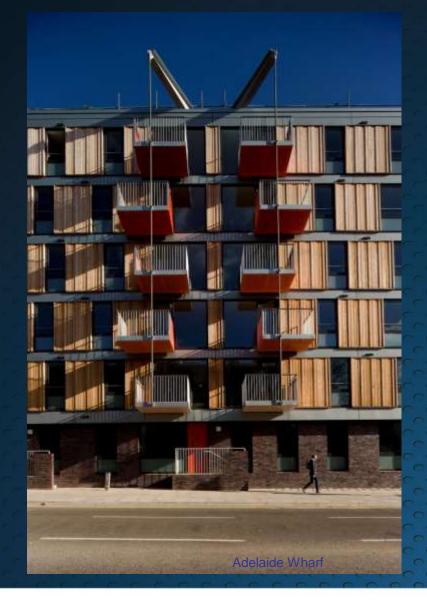
Don't Eat Steel

Globally Accepted

Now Used in Everything From Single Residential Projects to High Rise 3D Modular Projects







Hybrid Solutions

Concrete

Unitised Cladding

Bathroom Pods

Balconies

Et al.





3D Volumetric Modular Construction

It Could be This.....

Or It Could be.....







This.....

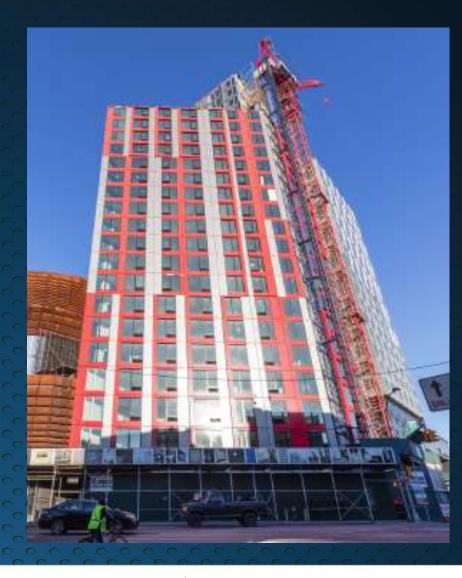
Atlantic Yards – Pacific Park 461 Dean Street

32 Story Building

Affordable Apartments

Manufactured in Field Factory

3D Volumetric Modular Construction







Success is not looking for a Panacea

Offsite / Pre-fabrication is about being PROJECT specific rather than PRODUCT (or system) specific.

What works well for one project will not be the best solution for all projects.



Panacea Greek Goddess of Universal Remedy Solution to all problems; Cure-all

A Consideration
Una consideración





https://youtu.be/xktwDfasPGQ

https://youtu.be/MVWayhNpHr0

What Next? - Qué sigue





Potential Benefits Beneficios Potenciales

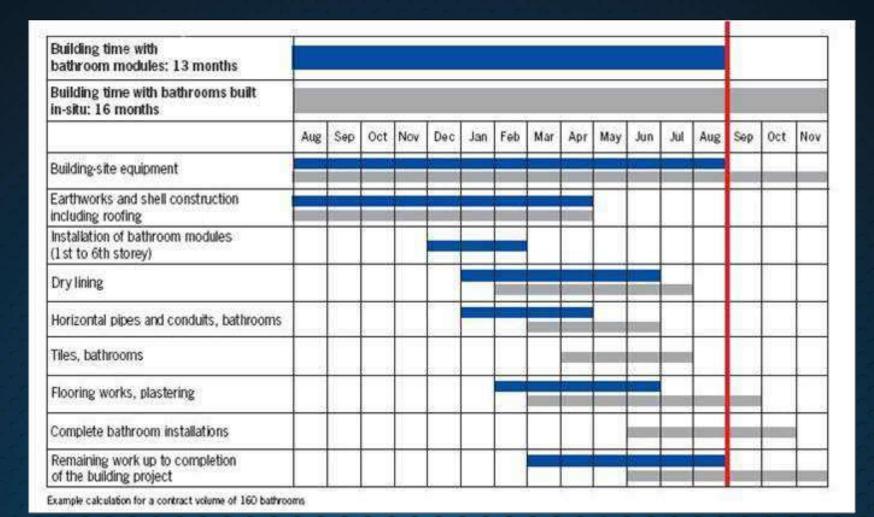




Reduced Construction Time











- Reduced Construction Time
- Earlier Profitability
- Higher Quality Finish







Familiarity Breeds Regularity

Higher Quality Finish Acabado de mayor calidad





- Reduced Construction Time
- Earlier Profitability
- Higher Quality Finish
- Centralised Control





For example:-

- Plumbing
- Tiling
- Electrical work
- Carpentry
- Stone masonry
- Glazing

Centralised Control Control centralizado



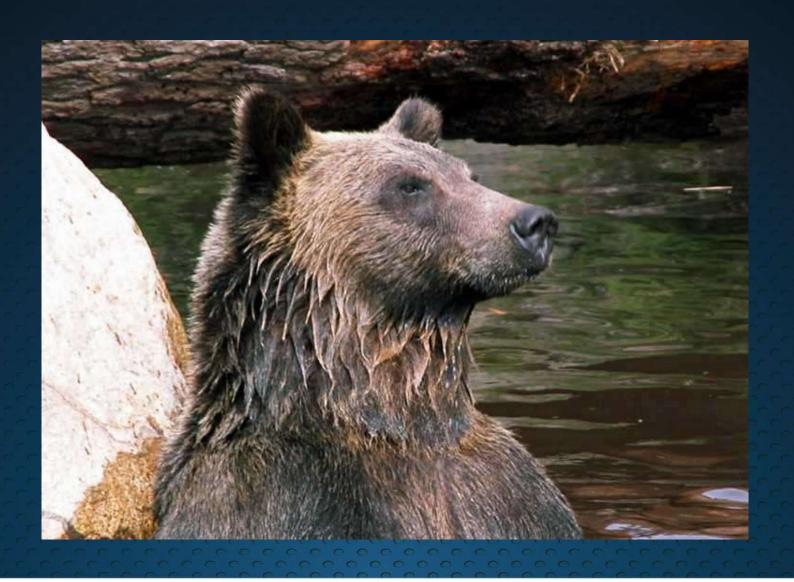


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- Earlier Profitability
- Higher Quality Finish
- Centralised Control
- Health & Safety

49 construction fatalities
31 manufacturing fatalities







Sustainability Sostenibilidad





Sustainability

- Factory waste is typically less than 1.5% compared with more than 10% on a traditional construction site
- Factory operatives are 300% more efficient
- Potentially 90% fewer vehicle deliveries
- Factory operative travels 2 miles to work and the national average is 8.5 miles





- Reduced Construction Time
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- Centralised Control
- Health & Safety
- Sustainability
- Less Risk

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31 manufacturing fatalities







Fixed Cost Predictability Previsibilidad de costo fijo







Weather - Clima





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- Sustainability
- Less Risk
- Less Construction Disruption







Disruption - Trastorno





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- Sustainability
- Less Risk
- Less Construction Disruption
- Potentially Less Design Time
- Permanent Workforce





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- Permanent Workforce
- Geographic Flexibility







Geographic Flexibility Flexibilidad geográfica





Challenges Desafios

Challenges - Desafíos





- Investment in Manufacturing Facilities
- Relies on early planning
- Local acceptance from government to users
- Greater level of coordination DfMA
- Getting it wrong can be a big issue

Cost



beware!

Challenges - Desafíos



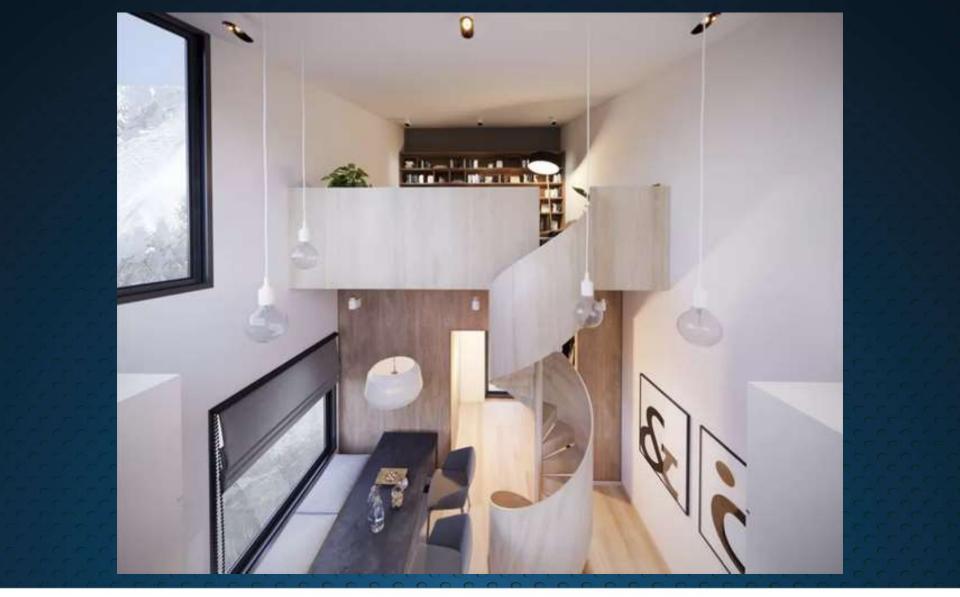




And Finally......
Y finalmente......







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Gracias por su atención

para más información.....

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